# 10 Years of Excellence

## ARAUCOPLY

MORE THAN JUST A PRETTY FACE™

**LIMITED REPAIRS ON FACES**Produced with pruned logs

Araucoply meets all European Standards with regard to Construction and Environment (CE 2+and E1)

COMPOSED CORE
Virtually void free
for better screw
holding

1073 - CPD - 801 Paneles Arauco 04 EN 13986 Flooring / Roofing EN 636 - 28 EN 314 - 2 Class 3 E1

Consistent thicknesses

Easy to cut Longer life for cutting tools

Light weight (approximately 29 Kgs/sheet on 18 mm)

**Light and uniform color** 







### MORE THAN JUST A PRETTY FACE™

#### Thicknesses and Formats

Panels are available in any combination of the following dimensions:

Thickness (mm):	6,6 - 9 - 12 -15 -18 -21 - 25 -30
Length (mm):	2440 - 2500
Width (mm):	1220 - 1250

- A tolerance on the specified thickness of +/- 0.40 mm is assured for sanded grades.
- A tolerance on the specified length and with of plus zero and minus 1.6 mm is assured.
- A tolerance in squareness and straightness of 1 mm per meter is assured.

#### **Span Rating**

	Nominal Panel Thickness				<b>m Span</b> hes)	Allowable Live Loads (psf)								
			Rating	With Edge	Without Edge	Spacing of Supports Center to Center								
	(mm)	(inches)	(inches)	Support	Support	12	16	19.2	24	32	40	48	54	60
Sheathing Span	9	11/32	24/0	24	20	190	100	60	30	-	-	-	-	-
	12	15/32	32/16	32	28	-	180	120	70	30	-	-	-	-
	15	19/32	40/20	40	32	-	-	205	130	60	30	-	-	-
	18	23/32	48/24	48	36	-	-	-	175	95	45	35	-	-
hea	21	13/16	48/24	48	36	-	-	-	175	95	45	35	-	-
	25	1	54/32	54	40	-	-	-	-	130	75	50	35	-
Span	15	19/32	20 OC	32	32	270	150	100	60	30	-	-	-	-
	18	23/32	24 OC	48	36	-	240	160	100	50	30	25	-	-
Floor	21	13/16	24 OC	48	36	-	-	160	100	50	30	25	-	-
Ĕ	25	1	32 OC	48	40	-	-	295	185	100	60	40	-	-

Note: The allowable spans were determined using a dead load of 10 psf. If the dead load exceeds 10 psf then the live load shall be reduced accordingly. To consider this data, panels shall be a minimum of 24 inches (600 mm) wide.

#### **Structural Properties**

Nominal Panel Thickness	Plies	Face Thickness	Average	Weight	MC	DR	MOE		
(mm)	Piles	(mm)	kg/m <sup>2</sup>	Lb/sqft	//(N/mm <sup>2</sup> )	/(N/mm²) (N/mm²)		(N/mm <sup>2</sup> )	
6.5	3	2.54	3.7	0.8	79	16	7,883	722	
9	3	3.20	4.6	1.0	72	72   15   7		754	
12	5	2.54	6.4	1.3	66	28	7,009	2,222	
15	5	3.20	8.0	1.7	63	33	6,806	2,645	
18	7	2.54	9.7	2.0	57	32	6,193	3,151	
21	7	3.20	11.2	2.3	56	35	6,790	3,653	
25	9	3.20	13.5	2.8	54	33	7,240	2,947	
30	11	2.54	16.2	3.4	51	42	5,915	4,594	

Note: Weight is measured considering a density of 540 kg/m³ at 9% moisture content. Strength values were obtained following European EN 310 standard and represent averages.

#### **Introducing AraucoPly Form**

State of the art 2 step manufacturing technology

AraucoPly precision core substrate

AraucoPly is glued with a WBP phenolic adhesive. The glue line meets European EN 314 standard. Formaldehyde emission is within E1 level.

#### **Grade and Profiles**

Following grades are available: II/II; II/III. T&G, Square and ship lap edges are available. Grooved surfaces as siding, V groove and W groove, are available.

#### **Uses and Aplications**

Structural (flooring, roofing, industrial), None Structural (furniture), Interior Fittings.





Aerial view of our new stateof-the-art Nueva Aldea plywood plant, north of Concepcion, Chile

#### Arauco Forest Products B.V.

Schiphoweg 114 2316 xd Leiden Phone: 31 (0) 71-7890250 Fax: 31 (0) 71-7890299 The Netherlands E-mail: afp@arauco.cl

www.araucoply.com

